2,300 = 5

SOUTHERN CALIFORNIA RAPID TRANSIT DISTRICT

METRO RAIL PROJECT

MINIMUM OPERABLE SEGMENT - 1 PROJECT INFORMATION BOOK

SEPTEMBER 1986

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PROJECT DESCRIPTION

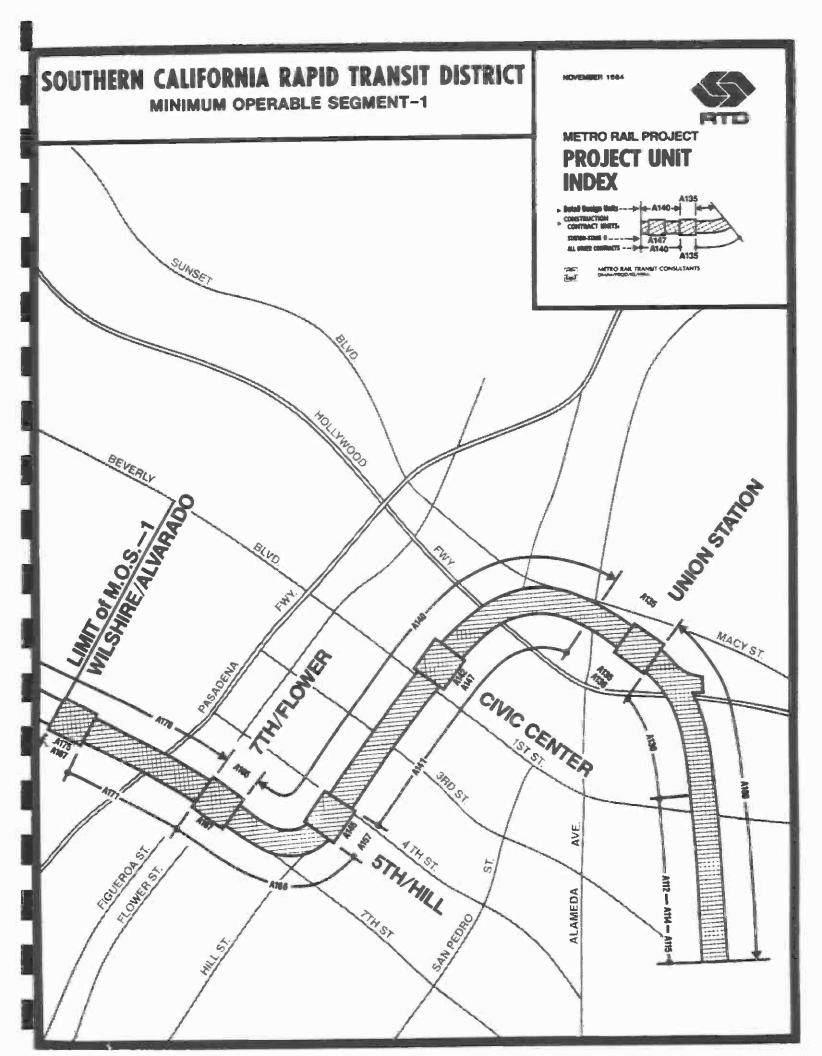
The Metro Rail System is an 18-mile rail rapid transit line planned by the Southern California Rapid Transit District (SCRTD) from downtown Los Angeles to the San Fernando Valley. This line is planned to be the core element of a regional rail rapid transit system. In addition to the planned 18-mile line, two future extensions of the Metro Rail System have been identified as part of the regional rail rapid transit system.

The first 4 miles of the line have been identified as the initial operating segment. This initial segment, identified as MOS-1, extends from Union Station to the Wilshire/Alvarado Station over approximately 3 miles of double-track main line subway, with additional subway and surface track connecting to the Yard southeast of Union Station. It includes all Yard and Shop facilities planned for the 18-mile system with the exception of part of the Yard storage tracks, which will be installed as warranted by system extension and fleet expansion.

The MOS-1 line has five stations. The main line route begins at Union Station, northeast of the Los Angeles Civic Center; and runs through the central business district, terminating on the west side at the Wilshire/Alvarado Station. The rail line is entirely in subway with line segments constructed by tunnel boring machines and stations and crossovers excavated by cut-and-cover construction techniques. Three double crossovers are included in the subway portion of MOS-1, one at each side of Union Station and one at the east end of the Wilshire/Alvarado Station.

SCRTD has prepared this project information book for potential contractors and suppliers for the District's Metro Rail System. The information is subject to change as design progresses.

The preparation of this document has been financed in part through a grant from the U.S. Department of Transportation, Urban Mass Transportation Administration, under the Urban Mass Transportation Act of 1964, as amended, the State of California, and the Los Angeles County Transportation Commission.



DISADVANTAGED/WOMEN BUSINESS ENTERPRISES

It is the policy of the Southern California Rapid Transit District and the United States Department of Transportation that disadvantaged and women's business enterprises (DBE/WBE), as defined in the Federal Regulations 49CFR Part 23, shall have the maximum opportunity to participate in the performance of contracts financed in whole or in part with federal funds.

To be responsive, a bidder must meet the DBE/WBE goals set forth in the bid documents or, if the goals are not met, full documentation evidencing good faith efforts to meet the goals must be submitted with the bid.

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DEFINITIONS FOR FACILITIES CONSTRUCTION

Station Stage I construction generally includes all civil and structural construction plus embedded items for installation of architectural finishes, embedded mechanical items, and electrical conduits, unless specifically included elsewhere. Other items of work include but are not limited to the following:

Demolition, site clearing, underpinning, dewatering, excavation support systems, decking, instrumentation, excavation, backfill, pavement, sidewalks, curbs, pavement markings, signs, traffic signals, maintenance of traffic, fencing, maintenance of utilities, utility relocation, storm drainage, sanitary lines, embedded electric and telephone lines, tunnels and tunnel liners, structural concrete, structural steel, reinforcing steel, waterproofing, emergency access exterior doors, ventilation shaft gratings at street level, interior walls, and sleeves through walls for future conduit work.

Station Stage II construction includes all architectural work, civil site work, landscaping, and mechanical and electrical work except those items embedded in Stage I construction, unless specifically included elsewhere. Other items of work include but are not limited to the following:

Irrigation systems, tree wells, landscape benches, topsoil, seedings, trees, shrubs, exterior slab on grade concrete, granite, unit masonry, stainless steel and aluminum assemblies, metal fabrication, steel stairs, ladders, railing, interior gratings and floor plates, custom sheet metal, carpentry, sprayed-on fire proofing, fillers, gaskets, sealants, doors and frames, overhead coiling grilles, finish hardware, glazing, furring and lathing, floor and wall tiles, acoustical panels, coatings, painting, identifying devices, telephone enclosures, toilet accessories, and ash and waste receptacles. Also included is all plumbing and mechanical work, and all electrical work including portions of the systems installation work which are identified in the facilities contract scopes of work.

MINIMUM OPERABLE SEGMENT (M.O.S.-1)

Construction Contract Unit	Length in Feet or Area	Contract Type	Contract Scope	Location/ Stationing (From-To)
A-111		Sitework	Reconstruct curbs, gutters, and limited resurfacing along Santa Fe Ave.	
A-112	20 acres 186,000 sq ft of building floor area	Yard and Shops	Construction of Main Shop Building and Yard Control Tower, and Central Control Facility. Construction also includes demolition/maintenance of existing structures, trackwork within the building area, underground utilities work.	
A-115	35 acres	Yard	At-grade construction of the train storage yard. Includes demolition of existing facilities, rough grading, drainage work, relocation of utilities, and installation of conduit/duct banks for all future systems contracts.	
A-116		Fencing	Install security fencing and gates around First Street Yard complex.	
A-117	100 poles	Lighting	Install yard lighting at First Street Yard.	
A-118	2.5 acres	Land- scaping	Install sprinkler system and landscaping around Main Shop and Maintennce-of-Way Building.	
A-121	50,800 sq ft	Shop	Alterations and improvements to existing Santa Fe Freight Building, 300 Santa Fe Avenue, Los Angeles, California, for Maintenance-of-Way Shop function, including development of adjacent site and underground utilities.	
			site and underground utilities.	

METRO RAIL PROJECT

MINIMUM OPERABLE SEGMENT (M.O.S.-1)

Construction Contract Unit	Length in Feet or Area	Contract Type	Contract Scope	Location/ Stationing (From-To)
A-130	4.5 acres 1700 ft 1000 ft	Yard Yard Lead Main Line Car Wash	l	91 + 59 101 + 37 84 + 41 101 + 37
A-133		Baggage Handling	Construct replacement baggage handling facility for Amtrak patrons of Union Station.	Existing Union Station
A-135	9080 ft.	Station and Crossover Stage I	Stage I construction of Union Station and a portion of the double crossover structure west of station, except for the last 83 feet, including all civil and structural construction (shell), plus embedded items for installation of architectural finishes, embedded mechanical items, and electrical conduits.	101 + 41 111 + 23
A-136	1089 ft	Station and Crossover Stage II	Union Station and west crossover Stage II construction, including all architectural, mechanical, and electrical work except those items embedded in Stage I construction.	101 + 37 112 + 30
A-138	25,000 sq yards	Sitework	Curbs, gutters, sidewalks, and paving at east end of Union Station.	

MINIMUM OPERABLE SEGMENT (M.O.S.-1)

Construction Contract Unit	Length in Feet or Area	Contract Type	Contract Scope	Location/ Stationing (From-To)
A-139	2 acres	Land- scaping	Sprinklers and landscaping at Union Station.	
A-141	5900 ft	Line Section	Construction of that portion of the line beginning in the last 83 feet of the crossover west of Union Station, proceeding beneath Macy Street and Sunset Blvd., deviating at Spring Street, crossing under Broadway, and continuing under Hill Street just north of Santa Ana Freeway. Line continues through Civic Center Station to the 5th/Hill Station.	111 + 23 169 + 91
			Stage I construction of Civic Center Station with a traction power substation; including all civil and structural construction (shell), the embedment of all required architectural and mechanical items as well as electrical conduits. Also includes design, installation, and maintenance of excavation support system, relocation of sewer and storm water lines, and support in place of all other utilities.	146 + 47 152 + 17
A-145	850 ft	Station Stage I	Stage I construction of 5th/Hill Station with an auxiliary power substation; including all civil and structural construction (shell), the relocation of all sewer and storm water lines,	169 + 91 178 + 22

MINIMUM OPERABLE SEGMENT (M.O.S.-1)

Construction Contract Unit	Length in Feet or Area	Contract Type	Contract Scope	Location/ Stationing (From-To)
			and the support in place of all other utilities. This contract also includes the embedment of all required architectural and mechanical items, as well as electrical conduits.	
A-146	2100 ft	Line Section	Construction of that portion of the line beginning just south of 5th/Hill Station, turning west under 7th Street to 7th/Flower Station.	178 + 22 199 + 22
A-147	570 ft	Station Stage II	Stage II construction of Civic Center Station; includes all architectural, landscaping, mechanical, electrical, and restoration work except for those items embedded in Stage I construction.	146 + 47 152 + 17
A-149	1000 ft	Utility Services	Remove and modify existing vaults and basements, and relocate building utility services at 5th/Hill Station.	
A-157	850 ft	Station Stage II	Stage II construction of 5th/Hill Station; includes all architectural, landscaping, mechanical, electrical, and restoration work except for those items embedded in Stage I construction.	169 + 91 178 + 22
A-161	1500 ft	Utility Services	Relocate building services and utility runs which may be in conflict with temporary street decking or with the permanent station structures, including the LRT sections.	

MINIMUM OPERABLE SEGMENT (M.O.S.-1)

Construction Contract Unit	Length in Feet or Area	Contract Type	Contract Scope	Location/ Stationing (From-To)
A-165	MRT 670 ft LRT 1000 ft	Station Stage I	Stage I construction of the integrated LRT/MRT 7th/Flower Station; including all civil and structural construction (shell), the relocation of all sewer and storm water lines, and the support in place of all other utilities. This contract also includes the embedment of all required architectural and mechanical items, as well as electrical conduits. Contract does not include the west entrance and traction power substation shell and portions of the east entrance, provided by others.	199 + 22 205 + 84 LRT 4 + 25+/- 14 + 21+/-
A-167	MRT 670 ft LRT 1000 ft	Station Stage II	Stage II construction of integrated LRT/MRT 7th/Flower Station; including all architectural, civil sitework, landscaping, mechanical, electrical, and restoration work except for those items embedded in Stage I construction.	199 + 22 205 + 84 MRT LRT 4 + 25 LRT 14 + 21
			Contract includes finish for the west entrance and traction power substation, and east entrance.	14 + 21
A-171	4960 ft	Line Section	Excavation of the easterly 100 ft of the Wilshire/Alvarado double crossover structure, and construction of the tunnels to the 7th and Flower Station.	205 + 84 255 + 43
A-175	876 ft	Station Stage I	Stage I construction of Wilshire/Alvarado Station (including double crossover) and a traction power substation; including all civil and structural construction (shell), the relocation of all sewer	255 + 43 264 + 19

MINIMUM OPERABLE SEGMENT (M.O.S.-1)

	Construction Contract Unit	Length in Feet or Area	Contract Type	Contract Scope	Location/ Stationing (From-To)
				and storm water lines, and the support in place of all other utilities. This contract also includes the embedment of all required architectural and mechanical items, as well as electrical conduits. Excavation of the easterly 100 ft of the double crossover is not included.	
-7-	A-185		Sitework	Sitework, including kiss-and-ride facility, bus drop-off facility, entry plaza, curbs, gutters, and sidewalks.	254 + 54 264 + 19
	A-186		Land- scaping	Installation of sprinklers and landscaping at station site.	
	A-187	965 ft	Station Stage II	Stage II construction Wilshire/Alvarado Station with a traction power substation and double crossover just east of station, including all architectural, mechanical, and electrical work except for those items embedded in Stage I construction.	254 + 54 264 + 19

Project No.	Project	(\$ in 1000's)	Date
A-111	Santa Fe Avenue Restoration	145 - 180	April, 1989
A-112	Main Shop Building and Yard Service Area	18,700 - 23,400	February, 1987
A-115	Yard Storage Area	7,700 - 9,400	April, 1987
A-116	Yard Site Security Fencing	260 - 320	May, 1988
A-117	Yard Site Lighting	730 - 880	February, 1988
A-118	Yard Site Landscaping	380 - 460	January, 1989
A-121	Maintenance-of-Way Building	1,460 - 1,800	September, 1986
A-130	Yard Leads and Transfer Zone	64,300 - 78,500	October, 1986
A-133	Union Station Replacement Baggage Handling Facilities	1,180 - 1,460	December, 1987
A-135	Union Station, Stage I	38,600 - 48,200	October, 1986
A-136	Union Station, Stage II	11,600 - 14,300	December, 1988
A-138	Union Station Sitework	830 - 1,020	December, 1989
A-139	Union Station Site Landscaping	210 - 260	January, 1991
A-141	Line Section, Union Station to 5th/Hill Station; Civic Center Station, Stage I; Civic Center Excavation Support and Utility Relocation	75,400 - 93,400	September, 1986
A-145	5th/Hill Station, Stage I	39,100 - 47,300	April, 1987
A-146	Tunnel from 5th/Hill Station to 7th/Flower Station	22,200 - 27,000	February, 1987
A-147	Civic Center Station, Stage II	12,400 - 15,000	April, 1989
A-149	Vaults Relocation, 5th/Hill Station	3,500 - 4,300	August, 1986
A-157	5th/Hill Station, Stage II	10,800 - 13,400	March, 1989

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PHASE I - CONSTRUCTION CONTRACT UNIT LIST AND RANGE VALUE, AND BID SCHEDULE*

(Contd)

Project No.	Project	(\$ in 1000's)	Date
A-161	7th/Flower Station Utility Relocations	1,700 - 2,100	September, 1986
A-165	7th/Flower Station, Stage I	40,000 - 50,000	January, 1987
A-167	7th/Flower Station, Stage II	14,000 - 18,000	May, 1988
A-171	Line Section, 7th/Flower to Wilshire/Alvarado	44,900 - 54,300	September, 1986
A-175	Wilshire/Alvarado Station, Stage I	26,700 - 32,600	December, 1986
A-185	Wilshire/Alvarado Station Sitework	650 - 800	December, 1989
A-186	Wilshire/Alvarado Station Site Landscaping	100 - 120	December, 1989
A-187	Wilshire/Alvarado Station, Stage II	7,500 - 9,300	February, 1989

 $[\]star$ Changes in design, scope, and construction restraints may alter the range of value.

MOS-1

DETAILED STRATIGRAPHIC DESCRIPTIONS EXCERPTED FROM PRELIMINARY GEOTECHNICAL REPORT OF NOVEMBER, 1981

PROJECT STRATIGRAPHY

Geologic Formations

The Metro rail alignment will encounter several geologic formations from downtown Los Angeles to North Hollywood. These materials are listed below in order of increasing age:

Young Alluvium	(Qal)	Silt, sand, gravel, and boulders; chiefly unconsolidated (loose) and granular
Old Alluvium	(Qalo)	Clay, silt, sand, and gravel; chiefly consolidated (stiff) and fine-grained
Fernando Formation	(Tf)	Claystone, siltstone, sandstone; chiefly soft, stratified siltstone; local hard sandstone beds
Puente Formation	(Тр)	Claystone, siltstone, sandstone; chiefly soft, stratified siltstone; local hard sandstone beds

Geologic Formations Subdivided into Geologic Units

The geologic formations have been subdivided into geologic units, because there are different physical properties within the formations.

Soft-Ground Tunneling

- YOUNG ALLUVIUM (Granular); includes clean sands, silty sands, gravelly sands, sandy gravels, and locally contains cobbles and boulders. Primarily dense, but ranges from loose to very dense
- YOUNG ALLUVIUM (Fine-Grained); includes clays, clayey silts, sandy silts, sandy clays, clayey sands. Primarily stiff, but ranges from soft to very stiff.
- $^{\rm A}_{\rm 3}$ OLD ALLUVIUM (Granular); includes clean sands, silty sands, gravelly sands, and sandy gravels. Primarily dense, but ranges from medium to very dense, containing more cohesive material than $^{\rm A}_{\rm 1}$.

- OLD ALLUVIUM (Fine-Grained); includes clays, clayey silts, sandy A_{4} silts, sandy clays, and clayey sands. Primarily stiff, but ranges from medium to hard; contains more cohesive material than A2.
- C FERNANDO AND PUENTE FORMATIONS; claystone, siltstone, and sandstone; thinly to thickly bedded. Primarily low hardness, weak to moderately strong, but locally contains hard, thin sandstone beds.

Soils Density and Consistency Terms

The following correlation of density/consistency terms with standard penetration information is used to describe all soil materials (Peck and others, 1974):

Sands		Clays	
Number of Blows per ft, N	Relative Density	Number of Blows per ft, N	Consistency
		Below 2	Very Soft
0 - 4	Very Loose	2 - 4	Soft
4 - 10	Loose	4 - 8	Medium (Firm)
10 - 30	Medium	8 - 15	Stiff
30 - 50	Dense	15 - 30	Very Stiff
Over 50	Very Dense	Over 30	Hard

A₁ - <u>Young Alluvium</u> (Granular)

Young Alluvium, designated Al, of Holocene age is a relatively modern (in terms of geologic time), granular material deposited in swift streams. Some important characteristics are:

Clean sands and gravels, but includes silty sands, Material: gravelly sands, sandy gravels, cobbles and boulders. Primarily dense, but ranges from loose to very dense; Compactness: relatively cohesionless compared to Old Alluvium

Unit Az.

Contains occasional boulders in the ancestral Los Bouldery Ground: Angeles River channels, up to 2 ft diameter; boulders

observed at the surface, prior to lining the Los

Angeles River at the Macy Street crossing, were reported to be 4 ft diameter. The presence of boulders and cobbles is noted in the boring logs. However, boulders

were noted only where encountered; their absence, therefore, cannot be assumed where not noted, especially near the Los Angeles River. The possibility of undetected irregular-shaped lenses of large and small boulders and cobbles should be assumed.

A₂- Young Alluvium (Fine-Grained)

Young Alluvium, designated A2, of Holocene age is a relatively modern stream deposit, but differs from A1 by being predominantly fine-grained and deposited in relatively "quiet" water. These deposits occur near the surface of the proposed Metro Rail alignment; irregular-shaped lenses of A2 interfinger with A1. Some important characteristics are:

Material: Clayey silts and sandy silts, but includes clays,

sandy clays, and clayey sands.

Consistency: Primarily stiff, but ranges from soft to very

stiff.

Non-Bouldery Ground: Boulders were not encountered in the borings.

However, their absence cannot be completely assured, because A2 is associated with flood plain deposits that are judged to have had boulder-size carrying

capacity during past floods.

A₃ - <u>Old Alluvium (Granular)</u>

Old Alluvium, designated A_3 , of Pleistocene age is a granular material deposited in relatively swift water, but differs from A_1 in that it contains more cohesive material. These deposits occur as irregular-shaped lenses. Some important characteristics are:

Material: Silty sands, but includes clean sands, gravelly

sands, and sandy gravels.

Compactness: Primarily dense, but ranges from medium to very

dense.

Non-Bouldery Ground: Boulders were not encountered in the borings.

However, these are relatively swift water deposits judged capable of carrying boulder-sized material. The quantity of boulders is believed to be less

than in A_1 .

A₄ - <u>Old Alluvium (Fine-Grained)</u>

Old Alluvium, designated A_4 , of Pleistocene age is a fine-grained material deposited in relatively "quiet" water, but differs from A_2 in that it contains more cohesive material. These deposits are widespread. Some important characteristics are:

Material:

Clayey silts and sandy silts, but includes clays,

sandy clays, and clayey sands.

Consistency:

Primarily stiff, but ranges from medium to hard.

Non-Bouldery Ground:

Boulders were not encountered in the borings. Only a few scattered boulders are believed present. because of the distant downstream location from the Santa Monica Mountains; i.e., reduced carrying capacity of streams and relatively "quiet water

deposition."

C - Fernando Formation

The Fernando Formation of Pliocene age consists of well stratified claystone and siltstone with interbeds of sandstone. The Fernando Formation conformably overlies the Puente Formation. The lithologic contact between the Fernando Formation and Puente Formation is gradational and difficult to locate accurately, whether in the subsurface or on the surface, because the composition of the materials is similar. The Fernando Formation wraps around the Puente Formation at the eastern end of the Los Angeles Anticline and rises to the surface in the downtown Los Angeles area. The proposed Metro Rail alignment will encounter the Fernando Formation. Some important characteristics are:

Material:

Claystone, siltstone, and sandstone, mostly thinly

bedded.

Bedding Attitudes:

Based on limited surface exposures, combined with the fact the Metro Rail alignment parallels the south flank of the Los Angeles Anticline, bedding is judged to trend northwesterly with attendant southwesterly dips ranging from 50 to 60°. Thus, the beds would dip unsupported into near-vertical, southerly-facing excavations. The trend of bedding would cross the alignment at about 450, thus individual beds could follow the alignment several hundreds of feet.

Hardness:

Low hardness, weak to moderately strong. Locally contains hard sandstone beds ranging from less than 1 inch to 3 feet in thickness. Hard beds are estimated to comprise less than 1% of the Formation; estimated unconfined compressive strength

may exceed 15,000 psi.

Slaking:

The clayey beds air-slake (deteriorate 1 to 6 inches into the excavated surface) within a day or two when exposed in surface excavations. Therefore, clayey beds are judged to air-slake in either cut-and-cover line segment excavations or in tunnel excavations when subjected to high

volume ventilation air flow (for gassy reaches). Additional deterioration of the tunnel invert is considered likely if the clayey beds are exposed to wetting and continuous construction traffic.

Petroliferous:

Contains oil in the Salt Lake Oil Field.

C - Puente Formation

The Puente Formation of upper Miocene age consists of well stratified claystone and siltstone with interbeds of sandstone. The Puente Formation ranges from thinly to thickly bedded. Field observations indicate that the bedding has been contorted and deformed as the result of slumping and sliding, contemporaneous with deposition. These contorted beds, which are commonly associated with coarse-grained pebbly sandstone layers, suggest that the deposition of these coarser sediments may have initiated slumping in the previously deposited siltstone beds. The thin-bedded sequence occurs in Chavez Ravine (Dodger Stadium); the thicker sequence of sandstone and interbedded siltstone of the Puente Formation is exposed on the north flank of the Los Angeles Anticline along Glendale Boulevard. Some important characteristics are:

Material:

Thick bedded sequence of claystone, siltstone, and sandstone. The major difference between the Puente Formation and Fernando Formation is that the Puente Formation:

- (a) exhibits consistently thicker beds;
- (b) contains a larger quantity of hard sandstone beds ranging from less than 1 inch to 3 feet in thickness, and
- (c) contains more clay-sized particles.

Hardness:

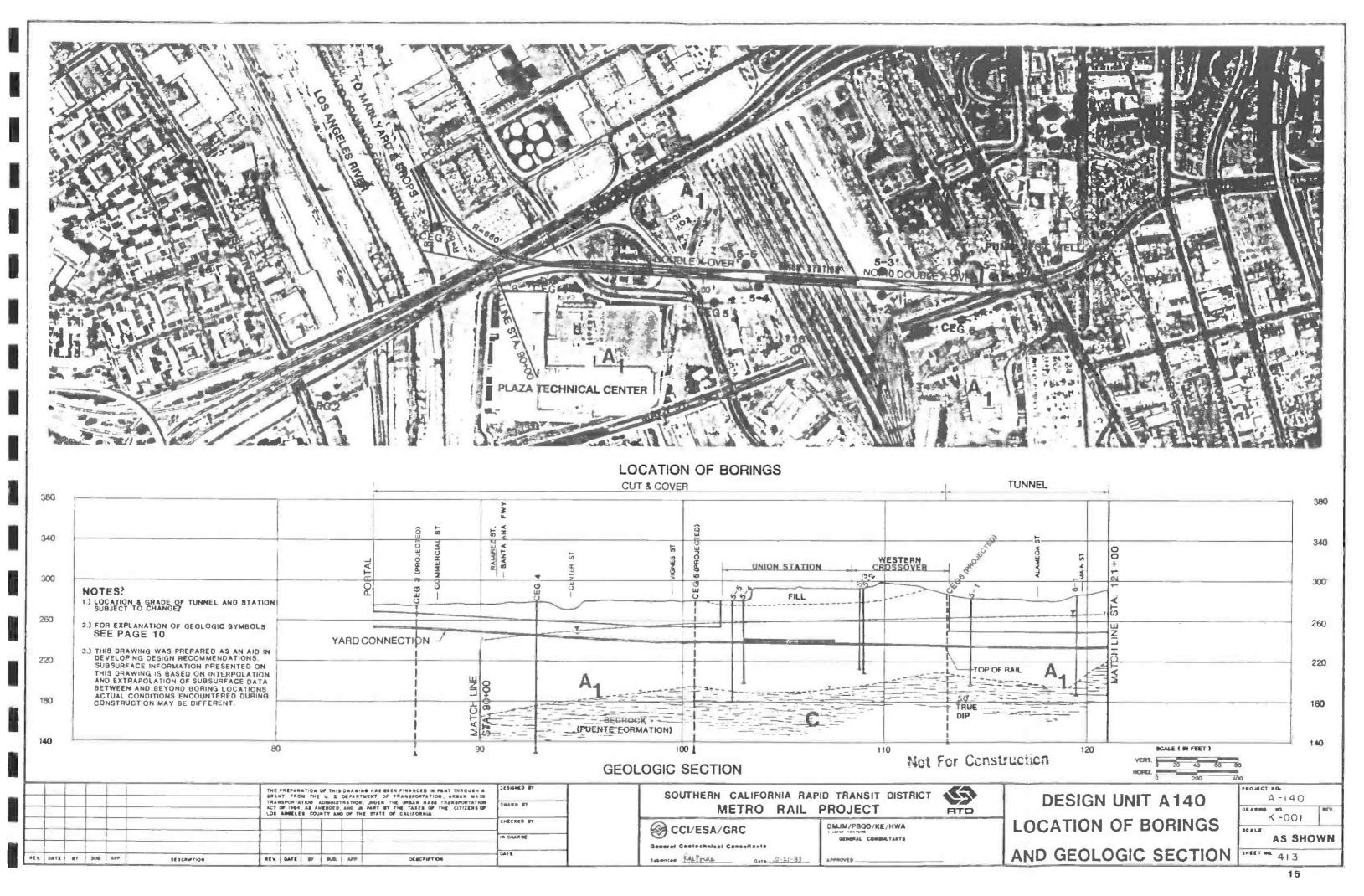
Low hardness and weak to moderately strong. Locally contains hard sandstone beds ranging in thickness from less than 1 inch to 3 feet. Hard beds are estimated to comprise less than 2% of the formation; the estimated unconfined compressive strength may exceed 15,000 psi.

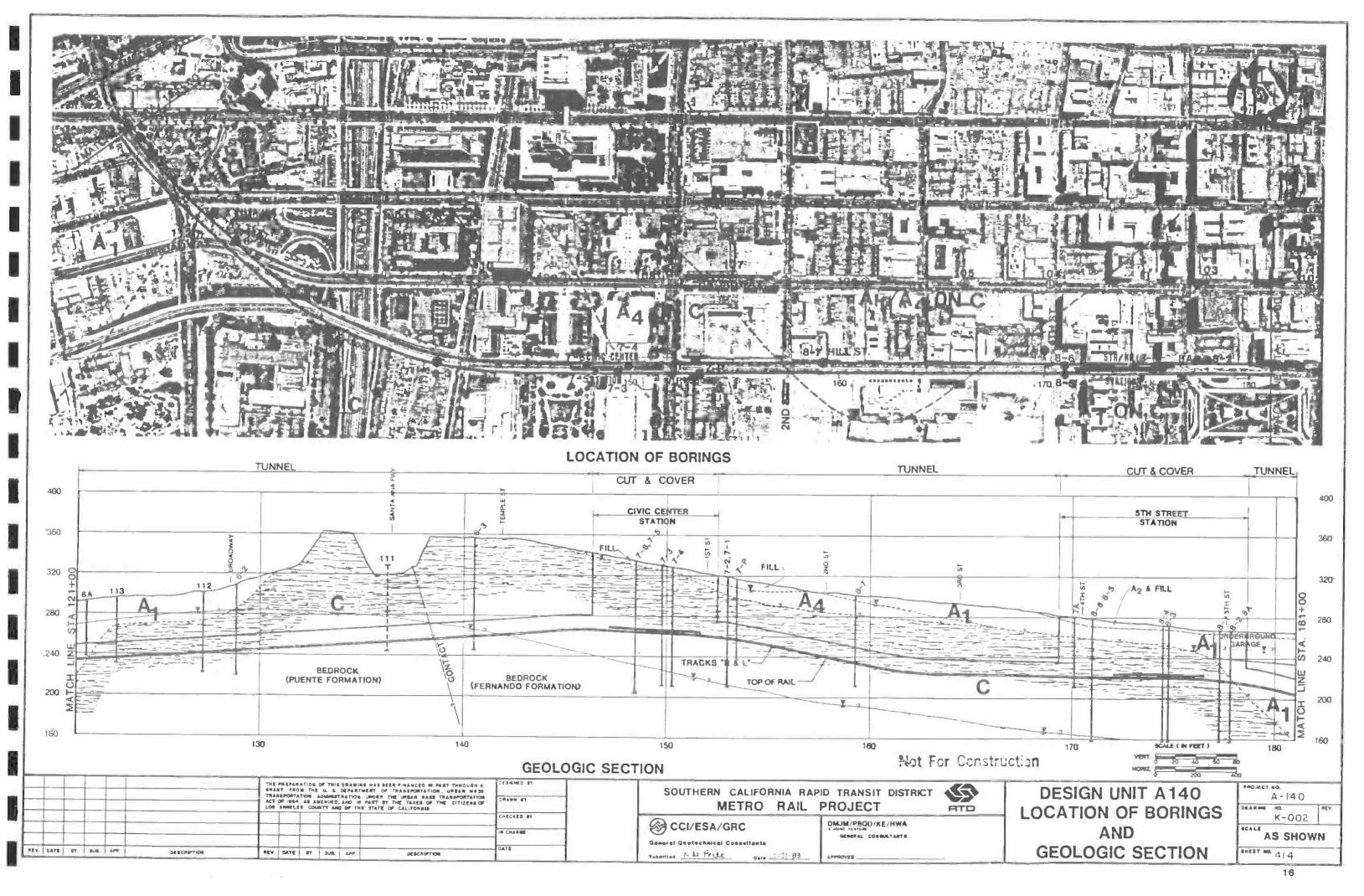
Slaking:

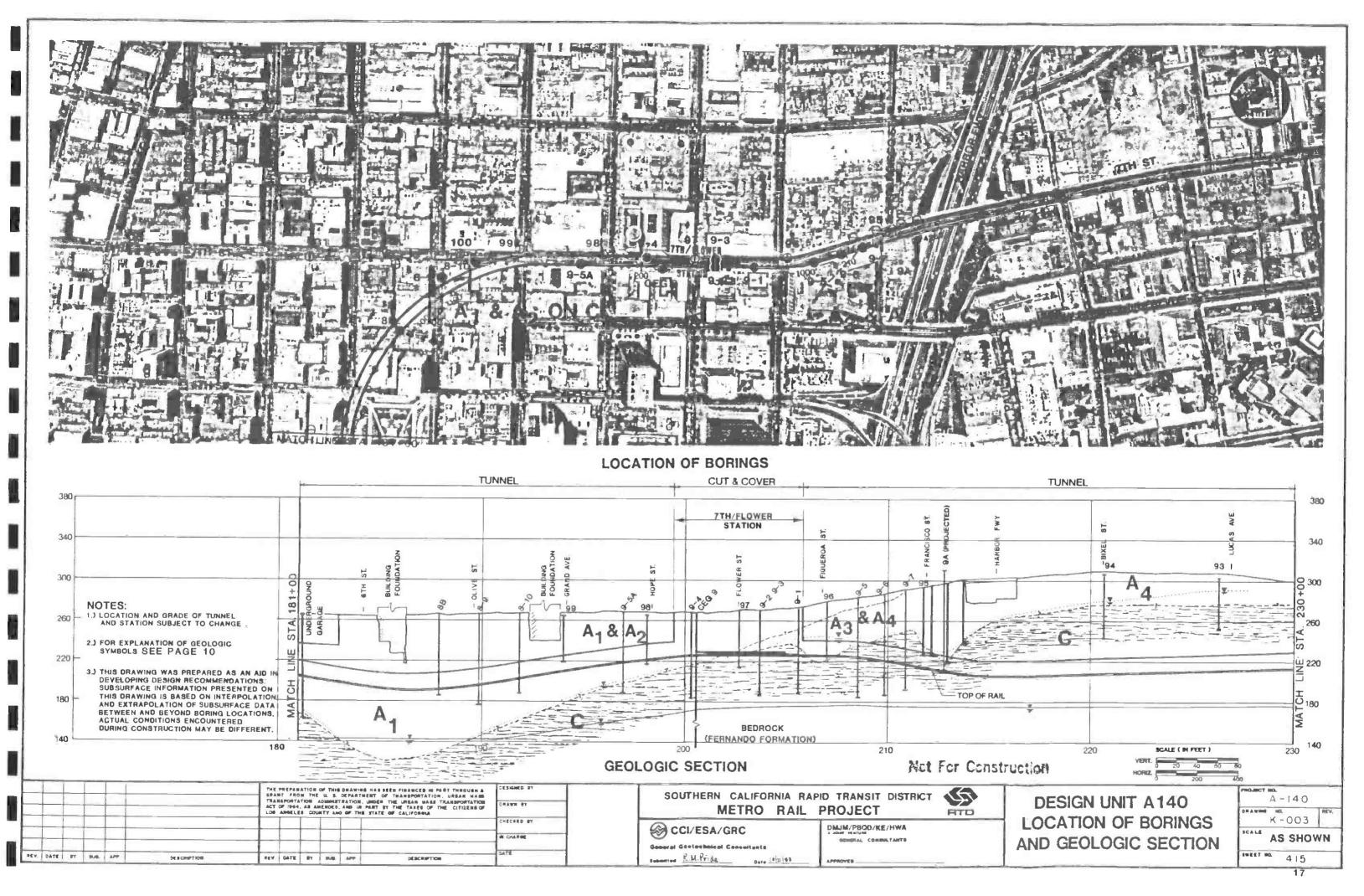
Tends to air-slake in surface excavations, slightly more than the Fernando Formation because of more clay content. The formation is judged to air-slake in either cut-and-cover line segment excavations or in tunnel segments when subjected to high volume ventilation air flow (for gassy reaches).

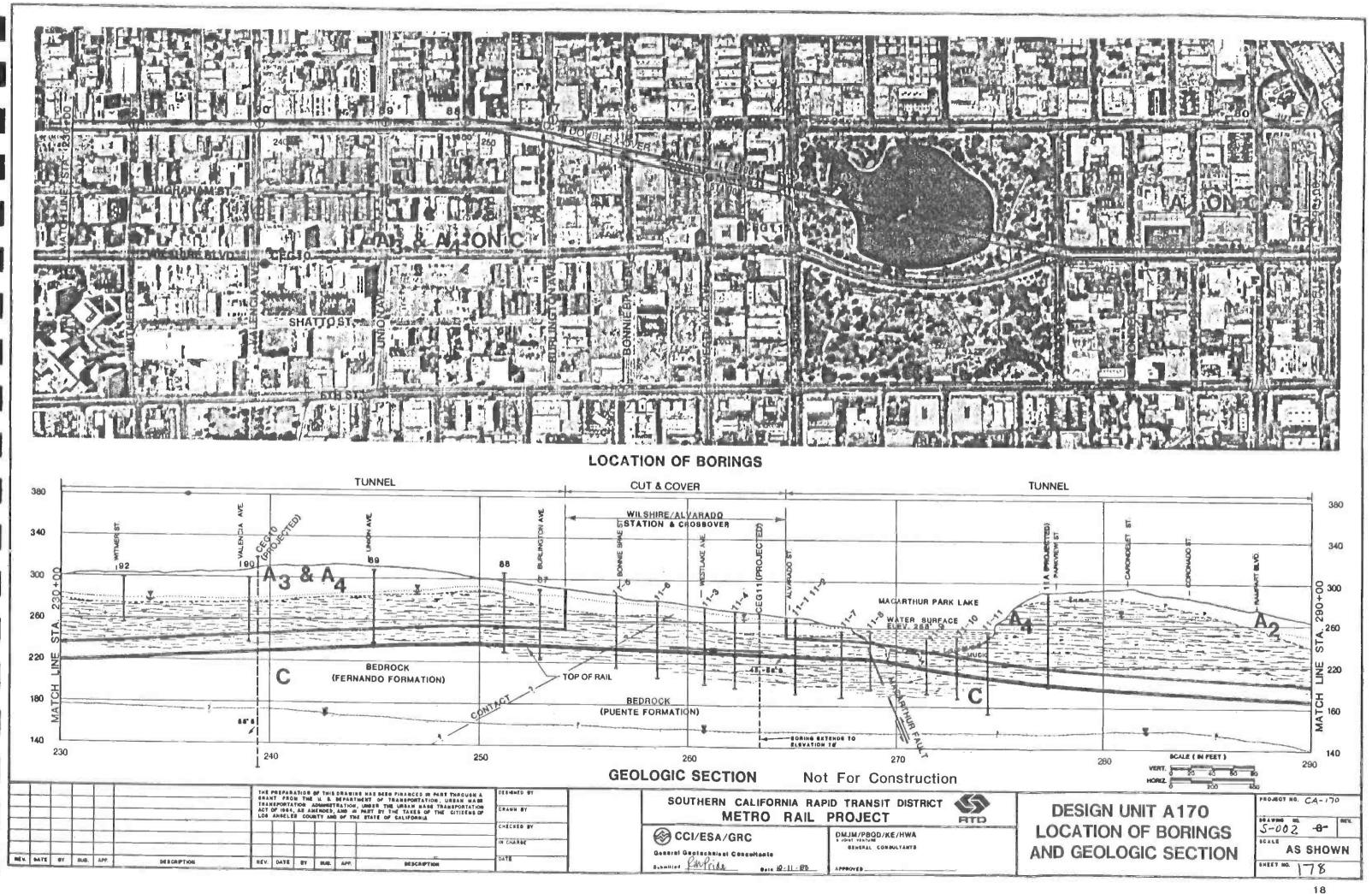
Petroliferous:

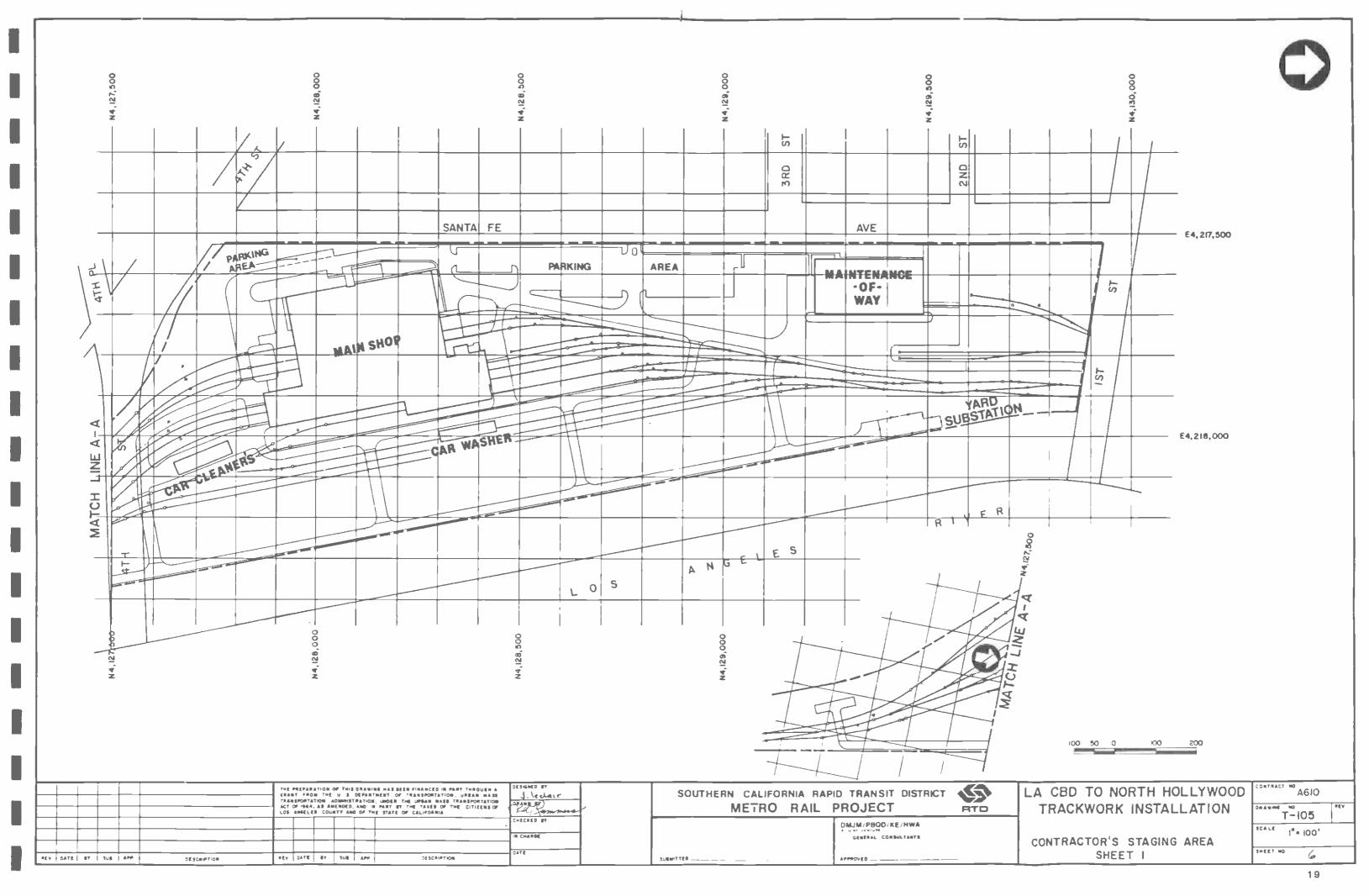
Contains oil, tar, and gas.

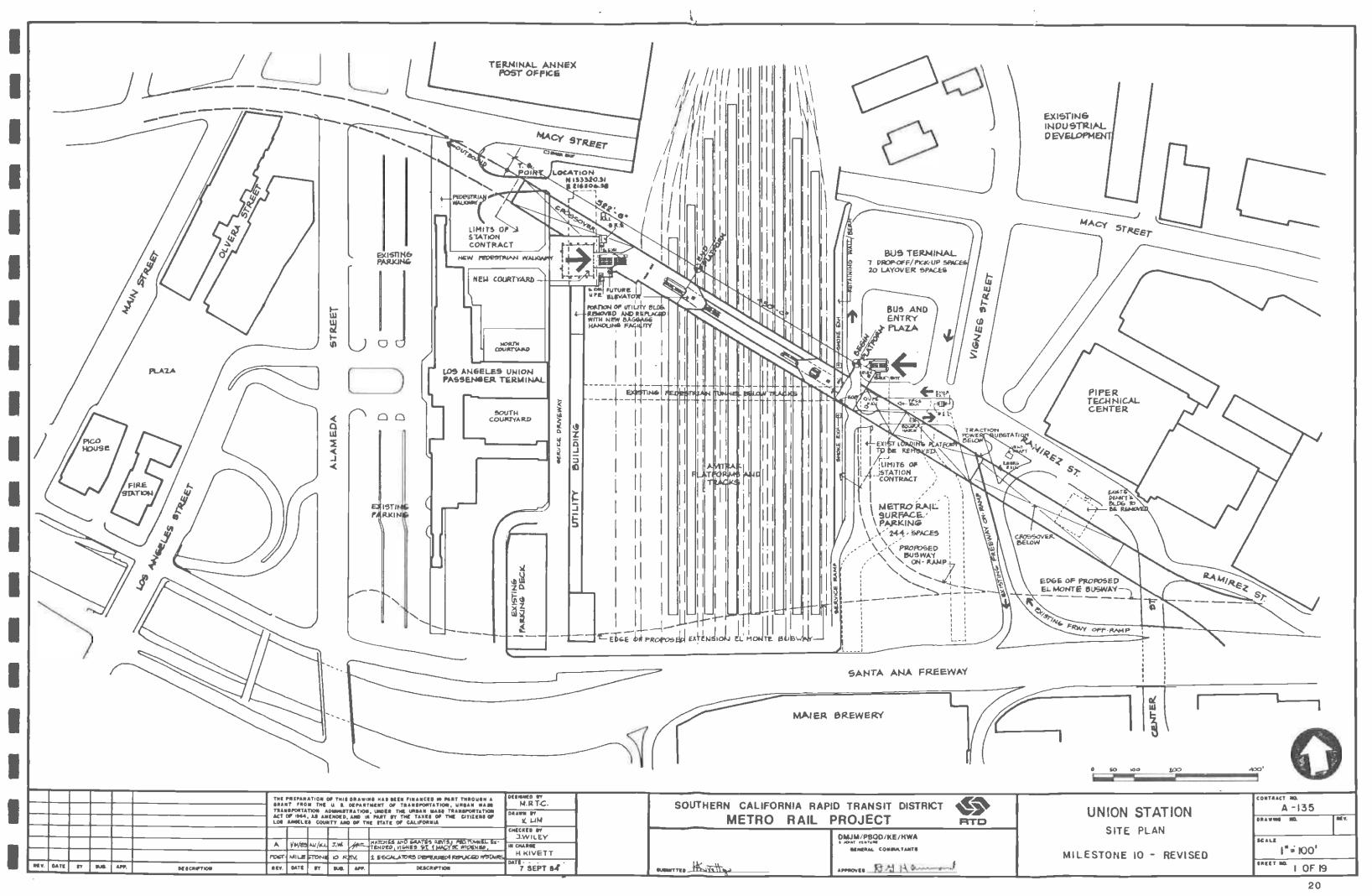


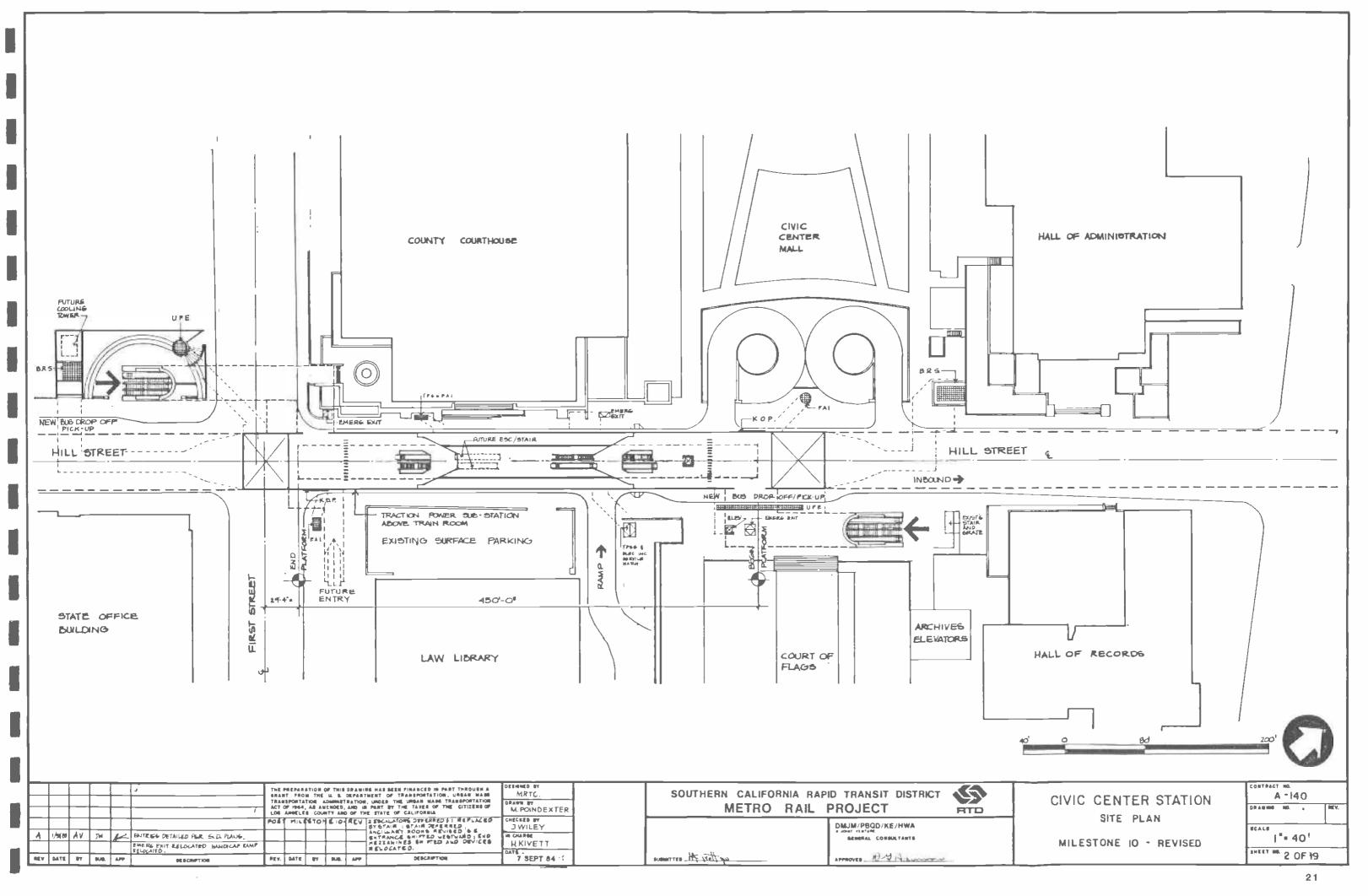


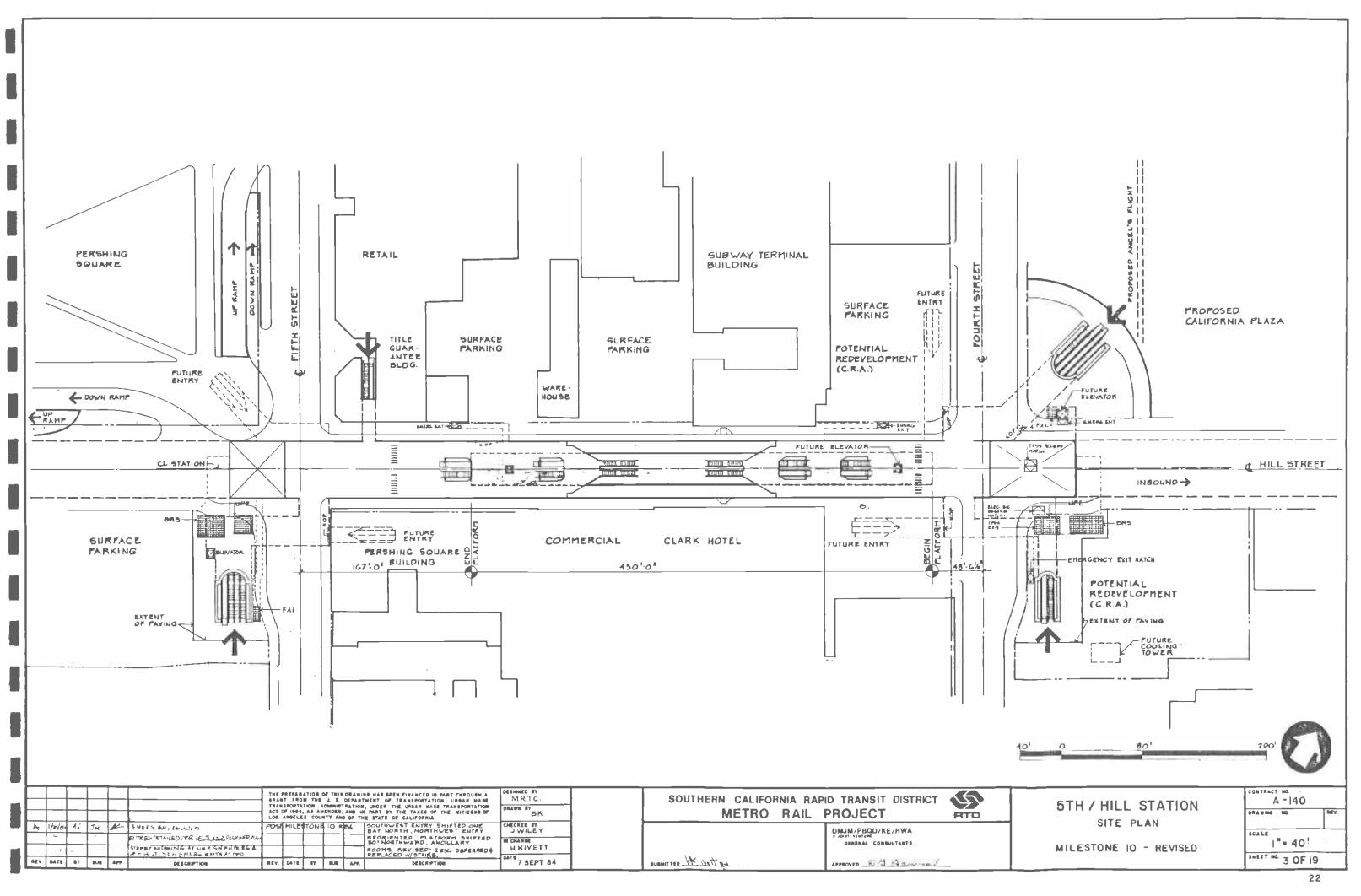


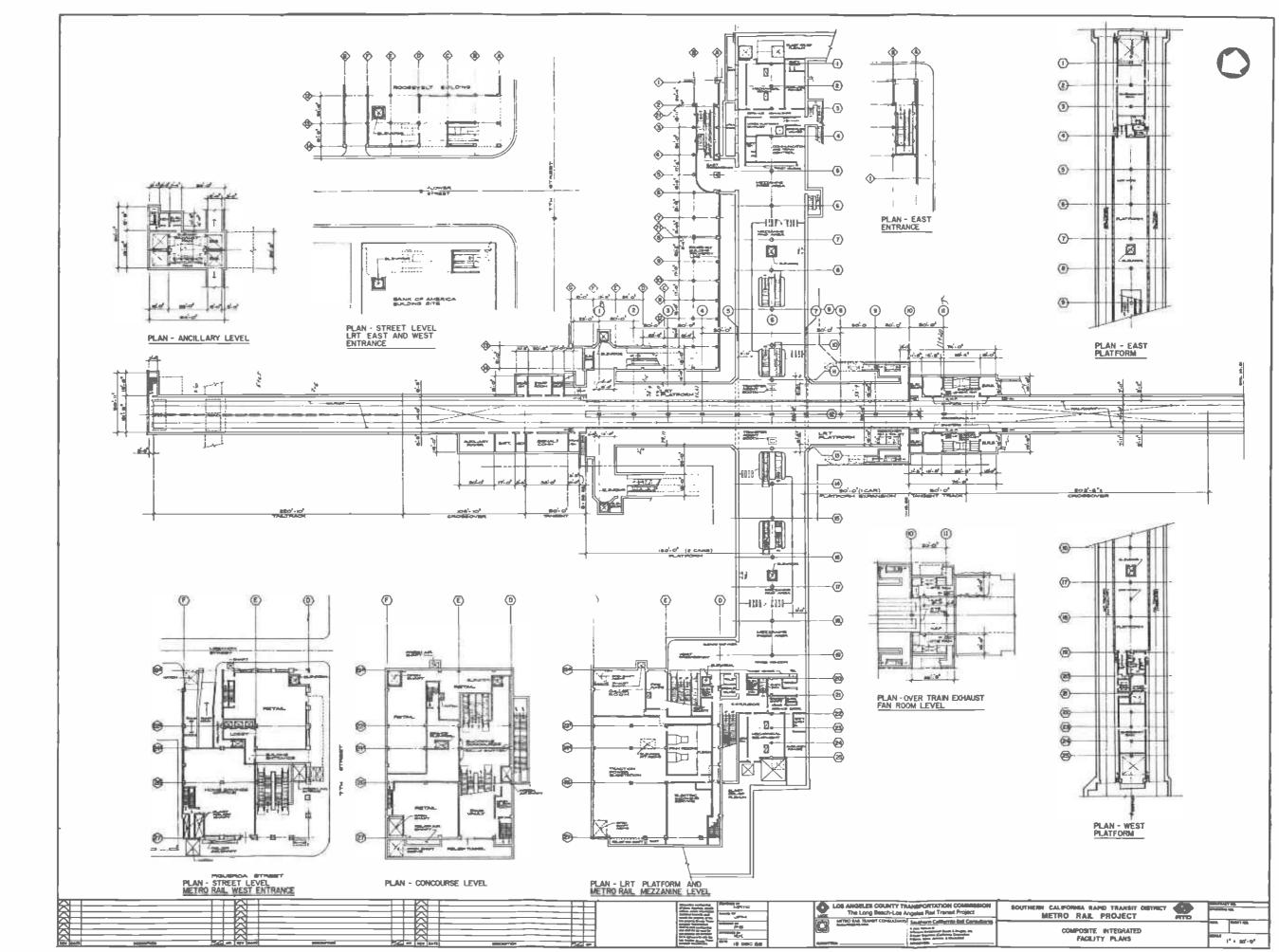


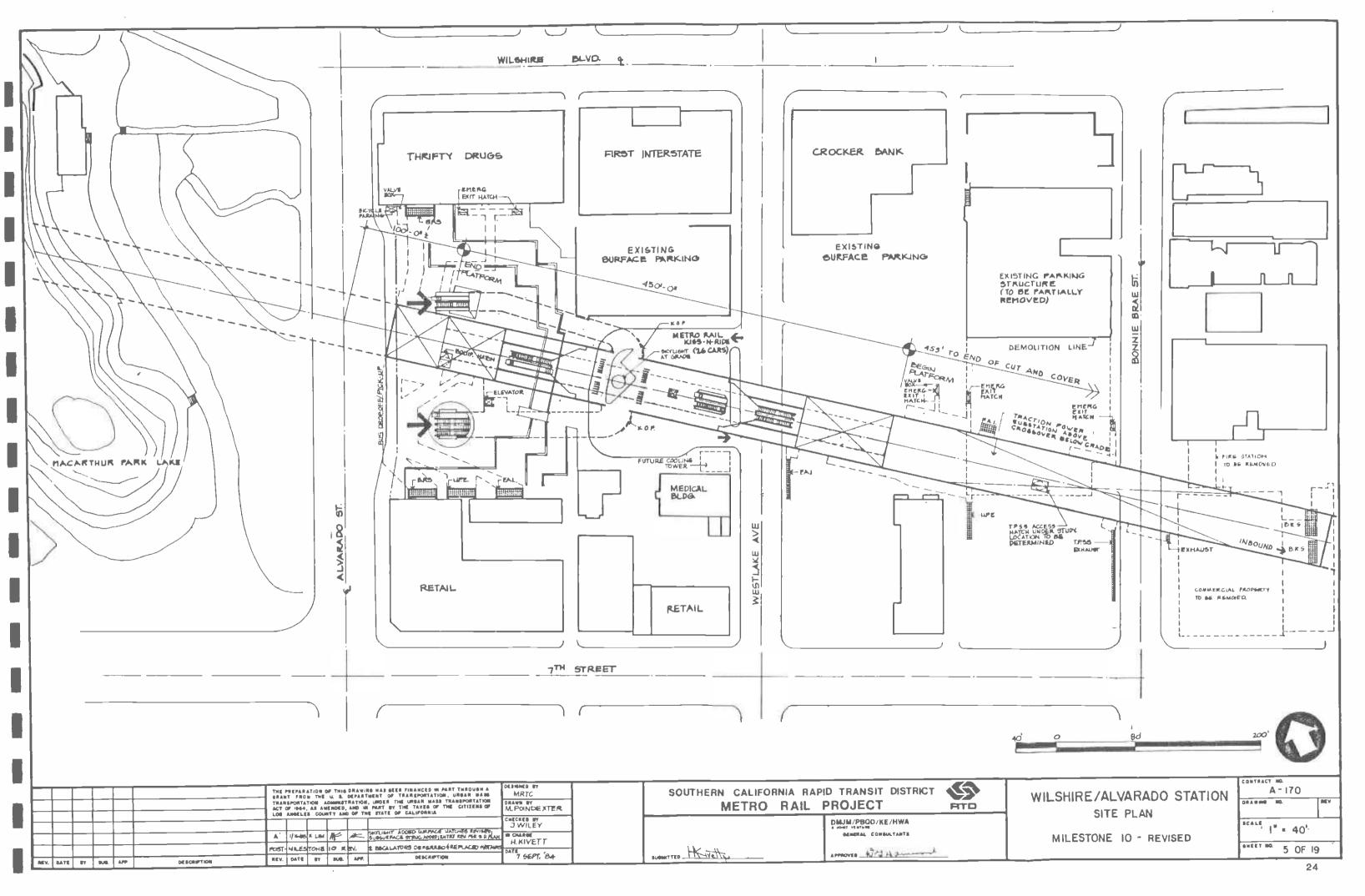












& TRACK- & TUNNEL 64°-30' TYPE 'D' SEGMENT -CROSS JOINT (TYP) INSIDE FACE OF PRECAST CONCRETE TUNNEL LINER! WORKING POINT OF TUNNEL -**WALKWAY** T/R B" THICK PRECAST CONCRETE SEGMENTED TUNNEL LINER & TUNNEL -TRACK CONCRETE (N.I.C.) TYPE 'X' TYPE 'C' SEGMENT -INVERT CONCRETE 19"-2" OUTSIDE DIAMETER TYPICAL SECTION 1/2" * 1'-0" SCALE NEW N * TANGENT ALIGNMENT ONLY 동호 65° TYPE 'Y' SEGMENT TUNNEL LINER SEGMENTS AT CROSS PASSAGE (BEFORE BREAKOUT)

THE PREPARATION OF THIS DRAWING HAS SEEN FINANCED IN PART THROUGH A GRANT FROM THE U. S. DEPARTMENT OF TRANSPORTATION, URBAN MASS TRANSPORTATION ADMINISTRATION, UNDER THE URBAN MASS TRANSPORTATION ACT OF 1964, AS AMENDED AND IN PART BY THE TAXES OF THE CITIZENS OF LOS ANGELES COUNTY AND OF THE STATE OF CALIFORNIA.

W 11-2784

DESCRIPTION

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SOUTHERN CALIFORNIA RAPID TRANSIT DISTRICT METRO RAIL PROJECT

1/4" = 1-0"

15

DMJM/PBQD/KE/HWA

GENERAL CONSULTANTS

APPROVED - DO Hammal

STRUCTURAL STANDARD SUBWAY TUNNEL

GENERAL NOTES

A. REINFORCED CONCRETE - 1983 EDITION OF THE AMERICAN CONCRETE INSTITUTE'S "BUILDING

B. STRUCTURAL STEEL - 1980 EIGHT EDITION OF THE AMERICAN INSTITUTE OF STEEL CONSTRUCTION'S "SPECIFICATIONS FOR THE DESIGN, FABRICATION AND ERECTION OF STRUCTURAL STEEL FOR

C. WELDING - 1979 EDITION OF THE AMERICAN WELDING SOCIETY'S "STRUCTURAL WELDING CODE-REINFORCING STEEL " (ANSI/AWS DI.4-79), AND STRUCTURAL WELDING CODE FOR STEEL

D. ALL STRUCTURAL BOLTS SHALL BE ASTM A 307 GRADE 'A' AND THE STRESSES SHALL BE AS SPECIFIED BY

THE CONCRETE RINGS ARE DESIGNED FOR THE PRESSURE OF 20-125 TON JACKS UNIFORMLY SPACED WITH JACK SHOES CAPABLE OF DELIVERING THE LOAD OF EACH JACK SO THAT IT IS UNIFORMLY DISTRIBUTED OVER A CIRCUMFERENTIAL LENGTH OF 30 INCHES APPLIED WITH ITS RESULTANT CENTER OF FORCE WITHIN A RADIAL RANGE OF 3 $^{1}\!/_{2}$ INCHES TO $^{4}\!/_{3}$ 4 INCHES FROM THE OUTSIDE FACE

INSERTS, ANCHORS, DOWELS, AND ACCESSORIES: STEEL, ASTM A36, HOT DIPPED GALVANIZED, ASTM A123

PROVIDE METHANE RESISTANT MEMBRANE ON OUTSIDE SURFACE OF PRECAST CONCRETE SEGMENTS.

A MINIMUM OF FOUR BOLT HOLES MUST BE ENGAGED WITH FULL DEPTH PINS WHEN HANDLING

EPOXY COATED REINFORCING STEEL SHALL BE TIED INTO CAGES, SUFFICIENTLY RIGID TO BE PLACED INTO

A MINIMUM OF TWO GROUT PIPES MUST BE ENGAGED WHEN HANDLING SEGMENTS FROM GROUT PIPES. SPECIAL THREADED EYE BOLTS MUST BE USED WHEN HANDLING SEGMENTS FROM GROUT PIPES,

DUNNAGE IS REQUIRED TO PREVENT SEGMENT CONTACT WITH SUPPORT SURFACES AND WITH EACH OTHER.

REINFORCING STEEL IN PRECAST CONCRETE SEGMENTS WITH THE EXCEPTION OF TYPE 'Z' SEGMENTS SHALL BE EPOXY

ALL BOLTS AND NUTS SHALL BE ASTM A307 GRADE 'A' HOT DIPPED GALVANIZED ASTM A123

d) SEGMENTS MAY NOT BE HANDLED FROM GROUT PIPES DURING SEGMENT ERECTION.

SEGMENT FORMS. TIE WIRE SHALL BE COMPATIBLE WITH, AND NOT DAMAGE, EPOXY COATING.

CODE REQUIREMENTS FOR REINFORCED CONCRETE (ACL 318-83)."

B. REINFORCING STEEL - ASTM A-615 GRADE 60 Fy = 60,000 psi.

CROSS JOINTS IN ADJACENT RINGS SHALL BE STAGGERED EXCEPT AT BREAKOUTS

GASKET ADHESIVE SHALL BE AS RECOMMENDED BY GASKET MANUFACTURER

ALL DESIGNS ARE BASED ON THE FOLLOWING :

BUILDINGS " (AISC SPECIFICATIONS)

A. PRECAST CONCRETE for 5,500 psi. AT 28 DAYS

AISC SPECIFICATION. E. CAST-IN-PLACE CONCRETE fc = 4000 psi AT 28 DAYS. 3 ALL CEMENT SHALL BE TYPE Y HIGH SULFATE RESISTANT,

GASKETS FOR LINERS SHALL BE PREFORMED GASKETS -

GROUT PLUGS SHALL BE ASTM A126, CLASS 8.

GROMMETS SHALL BE POLYMERIZED PLASTIC.

SEGMENTS FROM BOLT HOLES.

ALL WASHERS SHALL BE ASTM A36, HOT DIPPED GALVANIZED.

HANDLING AND STORAGE SHALL BE GOVERNED AS FOLLOWS:

ENGAGED THE FULL GROUT PIPE THREAD LENGTH.

C. STRUCTURAL STEEL - ASTM A- 36 Fy =.36,000 psi.

(ANSI/AWS DI.I-1983)

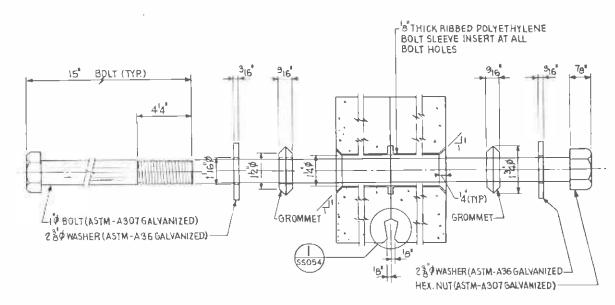
2 DESIGN STRENGTHS:

OF THE SEGMENTS.

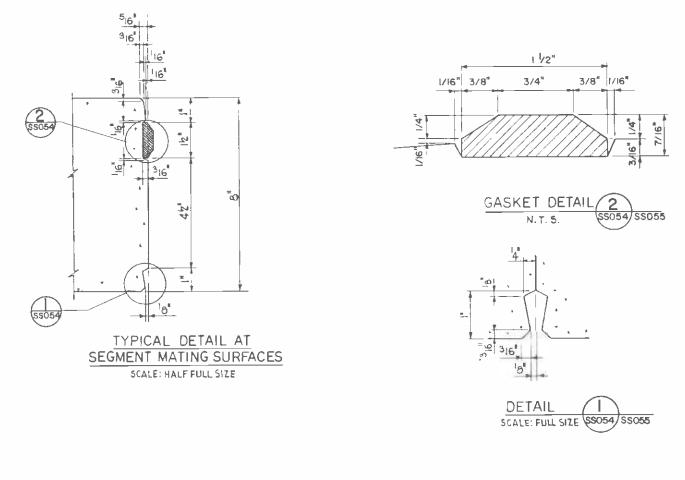
PRECAST CONCRETE SEGMENTED LINERS TYPICAL SECTION & GENERAL NOTES

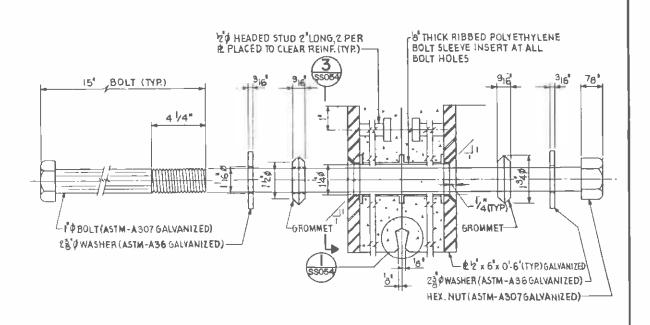
SS-051A SCALE AS SHOWN

157 RTD



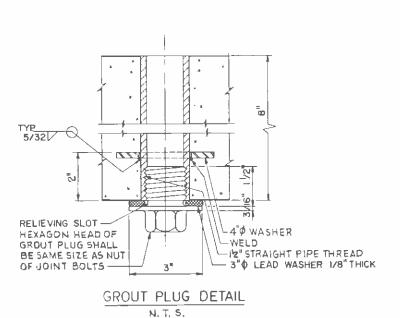
BOLT, GROMMET AND COUNTERSUNK HOLE DETAIL - A SCALE: HALF FULL SIZE

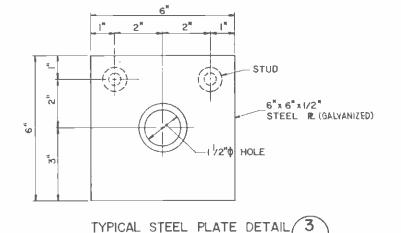




BOLT, GROMMET AND COUNTERSUNK HOLE DETAIL - B SCALE: HALF FULL SIZE

SCALE



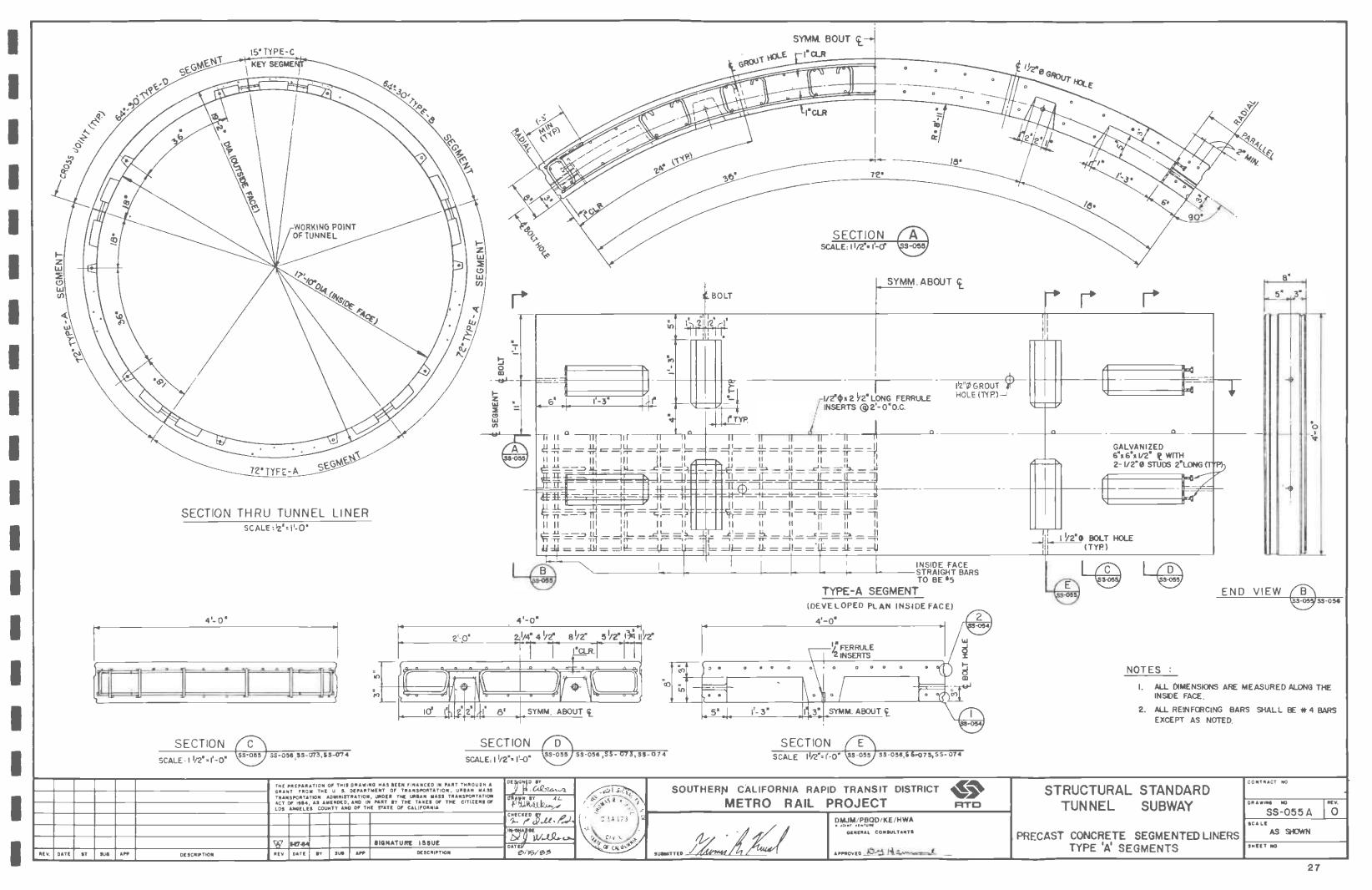


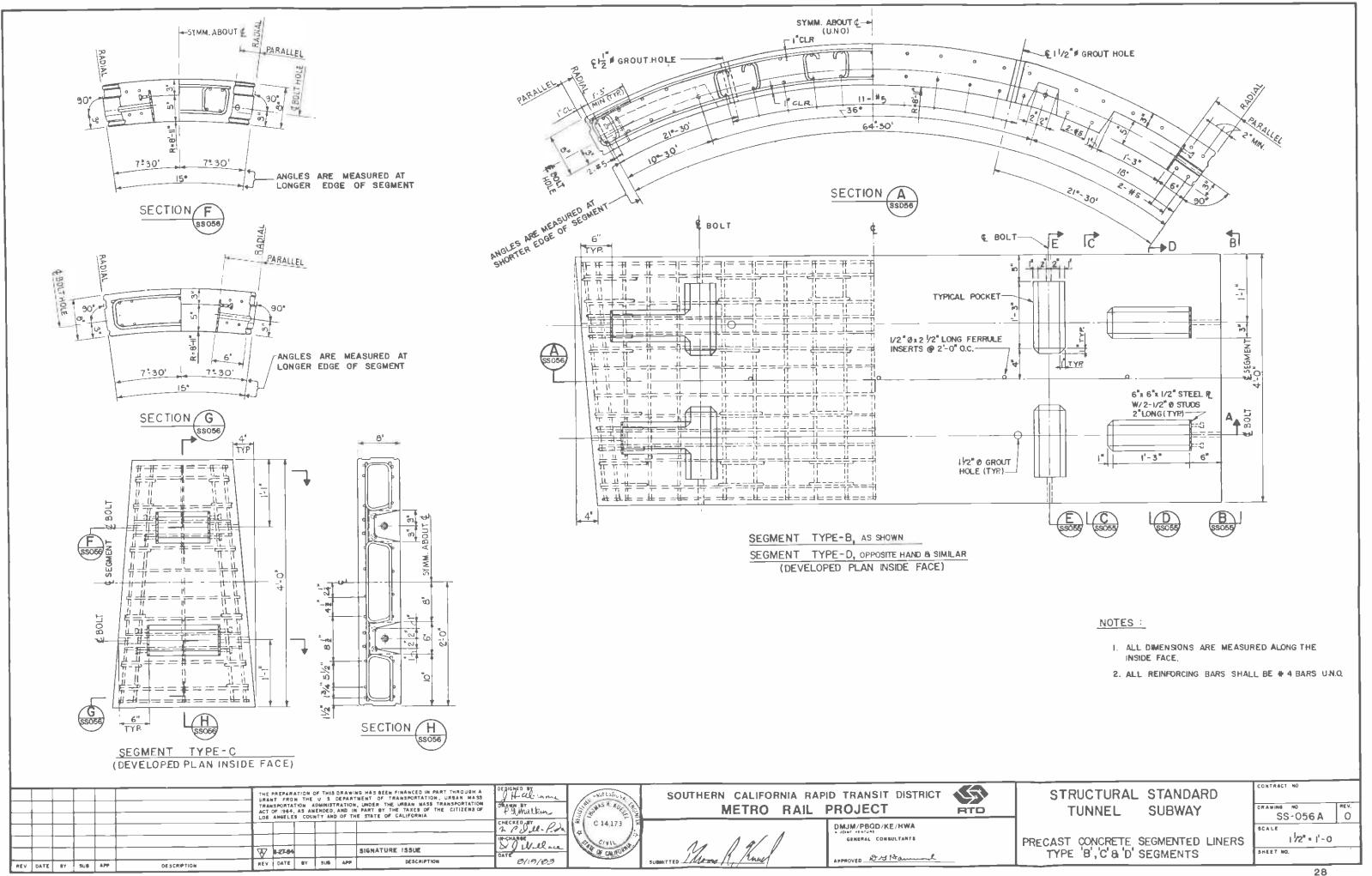
NOTE: ALL GALVANIZED SURFACES SHALL BE TOUCH-UP IN PLACE BY LIQUID OR SPRAY GALVANIZED.

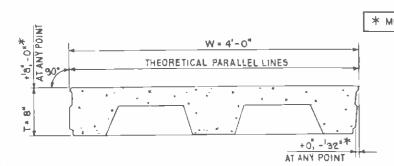
1/2" = 0'-1

NOTE: FOR COMPRESSIBILITY REQUIREMENTS FOR GASKET SEE SPECIFICATION

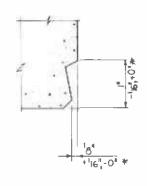
	THE PREPARATION OF THIS DRAWING HAS BEEN FINANCED IN PART THROUGH A GRANT FROM THE U S DEPARTMENT OF TRANSPORTATION, URBAN MASS TRANSPORTATION ADMINISTRATION, UNDER THE URBAN MASS TRANSPORTATION ACT OF 1964, AS AMENDED, AND UP PART BY THE TAKES OF THE CITIZENS OF LOS AMERICS COUNTY AND OF THE STATE OF CALIFORNIA	DRAWN BY F Whatken	SOUTHERN CALIFORNIA RAF		STRUCTURAL STANDARD TUNNEL SUBWAY	CONTRACT NO. DRAWING NO. SS-054A O
REV DATE BY SUB APP DESCRIPTION	SIGNATURE ISSUE REV DATE BY SUB APP DESCRIPTION	CHECKED B. M. Par C 14 173 TE DATE O/19/03	SUBMITTED Menos A. Konsel	OMJM/PBQD/KE/HWA SOLET CETURE GENERAL CONSULTANTS APPROVED DAS Hammel	PRECAST CONCRETE SEGMENTED LINERS MISCELLANEOUS DETAILS	SCALE







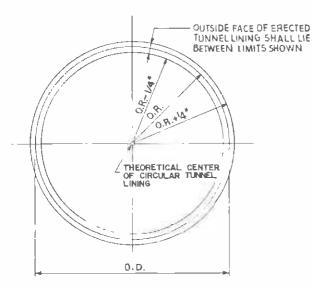
I-WIDTH AND THICKNESS TOLERANCE



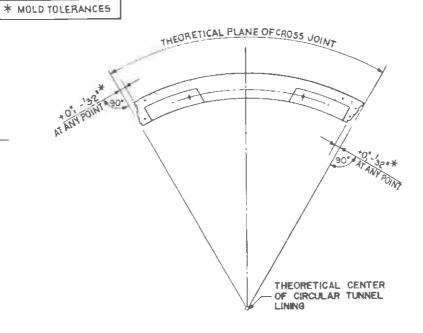
2 - CAULKING GROOVE TOLERANCE

3-BOLT HOLE LOCATION TOLERANCE

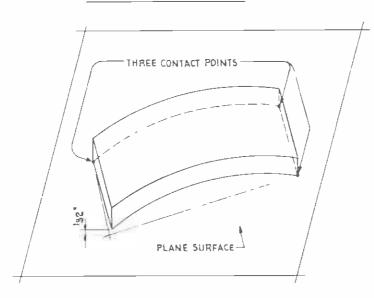
LOCATIONS OF CROSS JOINTS AND CIRCULAR TUNNEL LINING JOINTS BOLT HOLES IN EACH SEGMENT SHALL BE NITHIN ± 16 INCH OF THEORETICAL LOCATIONS AS



4 - RADIUS TOLERANCE



5-SEGMENT TOLERANCE



6 - WARPING TOLERANCE

LEGEND OF ABBREVIATIONS

O.D. = THEORETICAL OUTSIDE DIAMETER OF RING 1.D. = THEORETICAL INSIDE DIAMETER OF RING O.R. = THEORETICAL OUTSIDE RADIUS OF RING

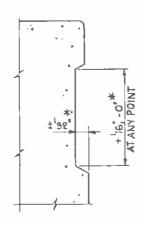
I.R. - THEORETICAL INSIDE RADIUS OF RING

W = THEORETICAL WIDTH OF A LINER RING . THEORETICAL TAPER OF A LINERRING

= DIAMETER = RADIUS = THICKNESS

NOTE :

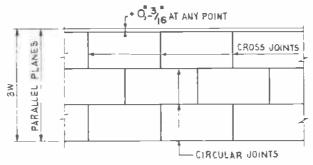
INFORMATION GIVEN ON THIS DRAWING IS SUPPLEMENTAL TO SPECIFICATION.



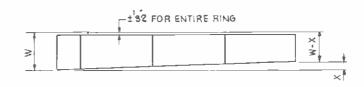
7-GASKET GROOVE TOLERANCE

8-CIRCUMFERENCE TOLERANCE

CIRCUMFERENCE OF OUTSIDE FACE OF ASSEMBLED RING AS MEASURED BY STEEL TAPE SHALL BE WITHIN +12 INCH TO -1 INCH OF THEORETICAL OUTSIDE CIRCUMFERENCE $\sim \pi \times 0.D.$



9A - STRAIGHT RINGS



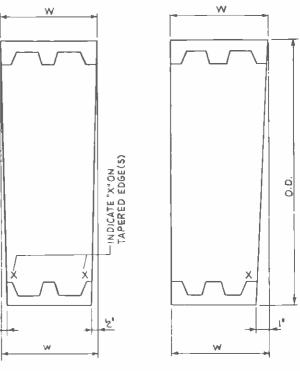
9B - TAPERED RINGS

9-ASSEMBLED RING WIDTH TOLERANCE

IO. - JOINT TOLERANCES:

SOUTHERN CALIFORNIA RAPID TRANSIT DISTRICT METRO RAIL PROJECT

ASSEMBLED RINGS WHICH SATISFY FABRICATION TOLERANCES 4,8 &9 SHALL NOT PERMIT INSERTION OF A FEELER GAGE GREATER THAN 1/16" IN ANY JOINT, EITHER LONGITUDINAL OR TRANSVERSE.

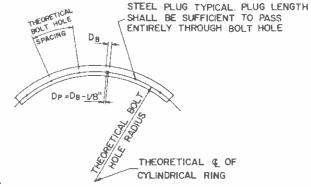


OPTION-I

OPTION-2

| - TAPERED RINGS DETAILS

DETAILS SHOWN FOR TAPERED RINGS ARE INTENDED FOR USE IN CORRECTION OF MISALIGNMENT ONLY. CONTRACTOR SHALL DETERMINE THE NECESSARY TAPER TO COPE WITH HORIZONTAL OR VERTICAL CURVES AND SUBMIT DETAILS TO THE ENGINEER FOR APPROVAL.



LISTEEL TEMPLATE FOR CHECKING BOLT HOLE SPACING & TOLERANCE. TEMPLATE FOR LONGITUDINAL JOINT SHOWN.

2. STEEL TEMPLATES FOR LONGITUDINAL AND TRANSVERSE JOINTS SHALL BE LONGER(OR WIDER) THAN THE SEGMENT TO PROVIDE ROOM FOR 2 ADDITIONAL PLUGS(AT THE SAME SPACING). PLUGS SHALL PASS FREELY THROUGH THE BOLT HOLES IN A SEGMENT OR SEGMENTS, HOLES IN LONGITUDINAL AND TRANSVERSE JOINTS SHALL BE IN REGISTER.

12 - BOLT HOLE TOLERANCE

STRUCTURAL STANDARD TUNNEL SUBWAY

PRECAST CONCRETE SEGMENTED LINERS LINING TOLERANCES

	CONTRACT NO						
İ	DRAWING NO.	REV					
	SS-058A	0					
	SCALE						
6	NOT TO SCALE						
	SHEET NO						

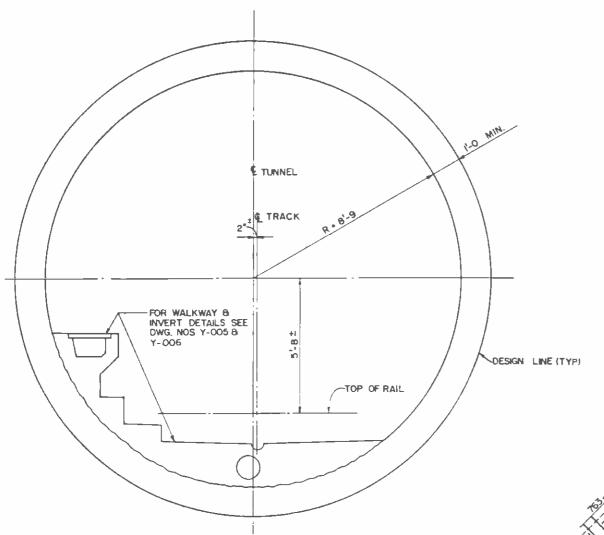
_	_											
						TRAN	THE PREPARATION OF THIS DRAWING HAS BEEN FINANCED IN PART THROUGH A GRANT FROM THE U.S. DEPARTMENT OF TRANSPORTATION, URBAN MASS TRANSPORTATION ACTOR 1964, AS AMEMOED, AND IN PART BY THE TAKES OF THE CITIZENS OF LOS AMERICES COUNTY AND OF THE STATE OF CALIFORNIA.					DESIGNED BY 2. P. D. L. P. D. RAWN BY P. M. Malleurs
												CHECKED BY
						П						IN-CHARGE
						₩	B-27-84				SIGNATURE ISSUE	DATE
пÉУ	DATE	ШY	SUB	APP	DESCRIPTION	REY	DATE	87	905	APP	DESCRIPTION	8/15/83

C 14 173

DMJM/PBQD/KE/HWA GENERAL CONSULTANTS APPROVED DE A amount

12)

RTD



TYPICAL TUNNEL SECTION

TYPE I LINING (UNREINFORCED)

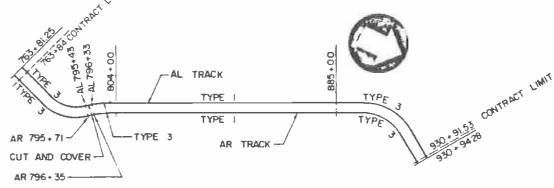
NOTES:

- THIS LINING SHALL ONLY BE USED IN HARD ROCK. (i.e. BASALT, CONGLOMERATE, HARD SANDSTONE)
- USE TYPE 2 LINING NEAR CROSSPASSAGES, SEE DWG Y-015 FOR LIMITS

TUNNEL GENERAL NOTES AND TUNNEL LINER LIMITS SHOWN ON THIS DRAWING DO NOT NECCESSARILY APPLY TO MOS-1.

TUNNEL GENERAL NOTES

- I.) THESE NOTES SHALL APPLY TO DRAWINGS Y-OOI THROUGH Y-025.
- 2.) DRAWINGS Y-OOI, Y-OO2 AND \$5-051 SHOW TUNNEL STRUCTURES ON TANGENT ALIGNMENT. SEE Y-006 FOR OFFSETS WITHIN CURVES.
- 3) SEE PLAN BELOW AND SPECIFICATIONS FOR PERMITTED LOCATIONS FOR EACH LINER TYPE.
- 4.) ALL CAST-IN-PLACE CONCRETE SHALL BE CLASS 4000E, UNLESS NOTED OTHERWISE.
- 5.) LOCATION OF CONSTRUCTION JOINTS SHALL BE APPROVED BY THE CONSTRUCTION MANAGER. SEE DRAWING Y-003 FOR TYPICAL TUNNEL JOINT DETAILS.
- 6.) SEE DRAWING Y-006 FOR TUNNEL CONSTRUCTION TOLERANCES.
- 7.) ALL REINFORCING SHALL BE ASTM A615 OR A706 GRADE 60.
- 8.) UNLESS OTHERWISE NOTED, MINIMUM COVER TO REINFORCING BARS SHALL BE 3" AGAINST SOIL OR ROCK AND 2" TO INTERIOR SURFACES
- 9.) TRANSVERSE REINFORCEMENT IN LINE STRUCTURES ALONG A CURVE SHALL BE RADIAL
- IQ) FOR REINFORCEMENT DETAILS AND GENERAL NOTES SEE DWG. S-107
- II.) SURFACES SHOWN THUS ---- SHALL BE INTENTIONALLY ROUGHENED WITH A MINIMUM AMPLITUDE OF 1/4 INCH.
- 12. THE DESIGN LINE IS THE THEORETICAL LIMIT OF EXCAVATION, AS SHOWN ON THE DRAWINGS. WITH THE APPROVAL OF THE ENGINEER, CONTRACTOR MAY OVEREXCAVATE FOR THE STRUCTURES, IN WHICH CASE ANY ADDITIONAL WORK SHALL BE AT NO ADDITIONAL COST TO THE DISTRICT. THE INTERIOR OF THE STRUCTURES SHALL NOT BE ADJUSTED DUE TO OVEREXCAVATION.



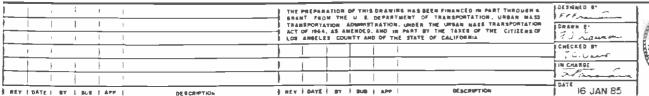
TUNNEL LINER LIMITS NOT TO SCALE

NOTES:

- L) FOR CLARITY, CROSSPASSAGES AND VENT SHAFTS ARE NOT SHOWN.
- 2.) TYPE I LINING SHALL NOT BE USED WITHIN FAULTED OR FRACTURED ZONES. USE TYPE 3 LINING WHEN SUCH ZONES ARE ENCOUNTERED. SEE SPECIFICATIONS.
- 3) ABOVE STATIONING REFERS TO BOTH AL B AR TRACKS, EXCEPT WHERE NOTED OTHERWISE
- 4) PAYMENT FOR THE SHORT LINER LENGTHS OUTSIDE THE CONTRACT . LIMITS WILL BE INCIDENTAL TO THE TUNNEL PAYMENT ITEMS WITHIN THE CONTRACT LIMITS.
- THE PRECAST CONCRETE SEGMENTED LININGS (DRAWINGS SS-051, SS-054, SS-055, \$\$-056, \$\$-058, \$\$-060, \$\$-073, AND \$\$-074) MAY BE SUBSTITUTED FOR THE LININGS SHOWN ABOVE SOUTH OF THE CUT AND COVER SECTION AND NORTH OF AR STA. 920+00 AND AL STA. 920+50.

NOTE ARCHITECTURAL MECHANICAL AND ELECTRICAL

COORDINATION INCOMPLETE





SOUTHERN CALIFORNIA RAPID TRANSIT DISTRICT METRO RAIL PROJECT

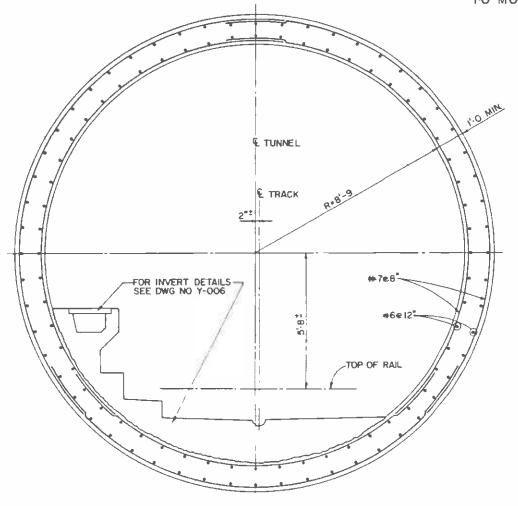
THE TRANSIT & TUNNEL CONSULTANTS, INC.

DMJM/PBQD/KE/HWA BENERAL COMBULTANTE (E)

LA CBD TO NORTH HOLLYWOOD HOLLYWOOD / CAHUENGA TO UNIVERSAL CITY LINE SECTION STRUCTURAL TUNNEL LINER GENERAL NOTES AND TYPE I

CONTRACT NO A410 Y-001 SCALE う"=1'-0" ENEET NO 129

NOTES SHOWN ON THIS DRAWING DO NOT NECCESSARILY APPLY TO MOS-1.



TYPICAL TUNNEL SECTION

C TUNNEL

2"1 C TRACK

#7e8~

TOP OF RAIL

#6@12²

FOR INVERT DETAILS

TYPE 2

NOTES:

DESCRIPTION

REV | DATE | BY | SUB | APP |

- LI THIS LINING SHALL BE USED NEAR CROSSPASSAGES IN LENGTHS WHERE A TYPE I LINING WOULD BE USED OTHERWISE. SEE DRAWING Y-OIS FOR
- 2) ANY SPLICES SHALL BE CLASS "C" OR "C TOP" AS APPLICABLE. SPLICE LOCATIONS TO BE APPROVED BY THE CONSTRUCTION MANAGER.

TYPICAL TUNNEL SECTION

TYPE 3

NOTES:

- LI THIS LINING MAY BE USED ANYWHERE WITHIN THE CONTRACT LIMITS.
- 2.) GROUTING OF THE ROCK AROUND THE TUNNEL IS REQUIRED TO PROVIDE ADDITIONAL LATERAL SUPPORT IN FAULTED ZONES, FRACTURED ZONES AND UNDER CERTAIN OTHER CONDITIONS, SEE SPECIFICATIONS.
- 3.) ANY SPLICES TO BE CLASS "C" OR "C-TOP" AS APPLICABLE. SPLICE LOCATIONS TO BE APPROVED BY THE CONSTRUCTION MANAGER.

(A)

RTO

4) IF STEEL RIBS ARE USED FOR PRIMARY SUPPORT, THE OUTER LAYER OF LONGITUDINAL STEEL MAY BE OMITTED. THE INNER LAYER SHALL THEN BE #6#8" LONGITUDINAL.

> NOTE ARCHITECTURAL MECHANICAL AND ELECTRICAL COORDINATION INCOMPLETE

THE PREPARATION OF THIS DESIRED HAS SEEN FIRANCED IN PART THROUGH A GRANT FROM THE U.S. DEPARTMENT OF TRAISPORTATION, UNSER MASS TRAISPORTATION ADMINISTRATION UNDER THE URBAN MASS TRAISPORTATION ACT OF 1944, AS ANCINCED AND IN PART BY THE TAKES OF THE CITIZENS OF LOS ANGILES COUNTY AND OF THE STATE OF CALIFORNIA. CHECKED B 16 JAN 85 F REV | DATE | BY | MAR. | APP



DESIGN LINE (TYP.)

SOUTHERN CALIFORNIA RAPID TRANSIT DISTRICT METRO RAIL PROJECT

TRANSIT & TUNNEL CONSULTANTS, INC. | DMJM/PBQD/KE/HWA

SEMERAL COMMULTANTS

LA CBD TO NORTH HOLLYWOOD HOLLYWOOD / CAHUENGA TO UNIVERSAL CITY LINE SECTION STRUCTURAL TUNNEL LINER TYPE 2 AND TYPE 3